



























SINGER MODEL 7640
































SEWING LIGHTWEIGHT FABRICS























Examples: Batiste, chiffon, organza, organdy, tricot, light weight jersey, silk, light weight linen

	STITCH	APPLICATION	NEEDLE TYPE NEEDLE SIZE	STITCH LENGTH	HELPFUL TIPS
BASIC SEWING					
		Sewing seams	Regular Point; Size 11/80	Default Setting	The machine will automatically default to straight stitch when turned on
		Topstitching	Regular Point; Size 11/80	Default Setting	
		Seam finishes	Regular Point; Size 11/80	Default Setting	The stitch width can be adjusted if a wider or narrower zigzag is desired
		Seam finishes; Elastic insertion	Regular Point; Size 11/80	Default Setting	
		Basting	Regular Point; Size 11/80	Default Setting	
		Button Sewing	Regular Point; Size 11/80	Default Setting	Adjust the stitch width between 2.5 and 4.5 depending on the distance between the 2 holes of the button
		Reinforcing	Regular Point; Size 11/80	Default Setting	
		Blind hems	Regular Point; Size 11/80	Default Setting	Loosen upper thread tension slightly
		Shell tuck hems	Regular Point; Size 11/80	Default Setting	Best on lightweight knits like tricot
STRETCH					
		Blind hem on stretch knit fabric	Ball Point; Size 11/80	Default Setting	
		Seams for stretch knit fabrics	Ball Point; Size 11/80	Default Setting	
		Seams for stretch knit fabrics	Ball Point; Size 11/80	Default Setting	
		Seam & seam finish sewn at same time	Ball Point; Size 11/80	Default Setting	Sew within seam allowance, then trim excess fabric next to raw edge
DECORATIVE					
		Decorative embellishments; Fabric edges	Regular Point; Size 11/80	Default Setting	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishment and smocking	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Join lace to fabric	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishments	Regular Point; Size 11/80	Default Setting	
		Decorative embellishment	Regular Point; Size 11/80	Default Setting	
BUTTONHOLES					
		Sewing buttonholes- Stitches 24 to 31	Regular Point or Ball Point; Size 11/80	Default Setting	Use tear-away stabilizer under buttonhole; Sew on a test fabric first

SEWING MEDIUM WEIGHT FABRICS



















Examples: cotton, wool, satin, chambray, rayon, linen, t-shirt knit

	STITCH	APPLICATION	NEEDLE TYPE NEEDLE SIZE	STITCH LENGTH	HELPFUL TIPS
BASIC SEWING					
		Sewing seams	Regular Point; Size 14/90	Default Setting	
		Topstitching	Regular Point; Size 14/90	Default Setting	
		Quilting	Regular Point; Size 14/90	Default Setting	
		Sewing seam finishes	Regular Point; Size 14/90	Default Setting	The stitch width can be adjusted if a wider or narrower zigzag is desired
		Elastic insertion; Repairing tears	Regular Point; Size 14/90	Default Setting	Reduce stitch length for repairing tears
		Button Sewing	Regular Point; Size 14/90	Default Setting	Adjust the stitch width between 2.5 and 4.5 depending on the distance between the 2 holes of the button
		Basting	Regular Point; Size 14/90	Default Setting	
		Reinforcing	Regular Point; Size 14/90	Default Setting	
		Darning	Regular Point; Size 14/90	Default Setting	
		Blind hems	Regular Point; Size 14/90	Default Setting	Loosen upper thread tension slightly
		Shell tuck hems	Regular Point; Size 14/90	Default Setting	Best on medium weight stretch fabrics
STRETCH					
		Blind hem on stretch fabric	Ball Point; Size 14/90	Default Setting	
		Seams for stretch knit fabrics	Ball Point; Size 14/90	Default Setting	
		Seams for stretch knit fabrics	Ball Point; Size 14/90	Default Setting	
		Seams & seam finish for stretch knit fabrics	Ball Point; Size 14/90	Default Setting	Sew within seam allowance, then trim excess fabric next to raw edge
		Seam & seam finish for stretch fabric	Ball Point; Size 14/90	Default Setting	Sew within seam allowance, then trim excess fabric next to raw edge
		Seam & seam finish for stretch fabric	Ball Point; Size 14/90	Default Setting	Sew within seam allowance, then trim excess fabric next to raw edge
DECORATIVE					
		Decorative embellishments; Fabric edges	Regular Point; Size 14/90	Default Setting	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 14/90	Default Setting	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishment	Regular Point; Size 14/90	Default Setting	Use lightweight tear-away stabilizer under fabric to prevent puckering
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	Decorative embellishments; Fabric edges	Regular Point; Size 14/90	Default Setting	Use lightweight tear-away stabilizer under fabric to prevent puckering
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	Decorative embellishments	Regular Point; Size 14/90	Default Setting	
	Decorative embellishments	Regular Point; Size 14/90	Default Setting	
	Decorative embellishment	Regular Point; Size 14/90	Default Setting	
BUTTONHOLES				
	Sewing buttonholes- Stitches 24 to 31	Regular Point or Ball Point; Size 14/90	Default Setting	Use tear-away stabilizer under buttonhole; Sew on a test fabric first

SEWING HEAVY WEIGHT FABRICS

Examples: Denim, canvas, duck, fleece, upholstery, corduroy, garment-weight leather or suede

	STITCH	APPLICATION	NEEDLE TYPE NEEDLE SIZE	STITCH LENGTH	HELPFUL TIPS
BASIC SEWING					
		Sewing seams	Regular Point; Size 16/100	3	
		Sewing seams or topstitching	Regular Point; Size 16/100	3	Use this stitch if you want a wider seam allowance, or for topstitching.
		Darning	Regular Point; Size 16/100	Default Setting	
		Button sewing	Regular Point; Size 16/100	Default Setting	Adjust the stitch width between 2.5 and 4.5 depending on the distance between the 2 holes of the button
		Seam finishes	Regular Point; Size 16/100	3	Sew within seam allowance, then trim excess fabric next to raw edge
		Elastic insertion; Repairing tears	Regular Point; Size 16/100	3	Reduce stitch length for repairing tears
STRETCH					
		Seams for stretch fabrics	Ball Point; Size 16/100	Default Setting	
		Seams and seam finishes for stretch fabrics	Ball Point; Size 16/100	Default Setting	Sew within seam allowance, then trim excess fabric next to raw edge
		Seams and seam finishes for stretch fabrics	Ball Point; Size 16/100	Default Setting	Sew within seam allowance, then trim excess fabric next to raw edge
DECORATIVE					
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
		Decorative embellishments	Regular Point; Size 16/100	1	Use lightweight tear-away stabilizer under fabric to prevent puckering
BUTTONHOLES					
		Sewing buttonholes- Stitches 24 to 31	Regular Point or Ball Point; Size 16/100	Default Setting	Use tear-away stabilizer under buttonhole; Sew on a test fabric first