



SINGER

One Plus™



Feature	Benefit
231 Built-in Stitches	7 essential stitches, 5 stretch stitches, 212 decorative stitches, 6 fully automatic 1-step button holes & 1 endless buttonhole
LCD Screen with Stitch Selection Dial	Provides clear and easy viewing of stitch settings including the number of the selected stitch, an image of the selected stitch, and stitch width and stitch length settings.
Block Alphabets & Numerals Included	Personalize projects by adding a monogram, name or phrase with the built-in block style alphabet and numeric stitches.
SwiftSmart™ Threading System with Automatic Needle Threader	Sewing's biggest time saver! Sewers guide the thread directly from the spool to the needle area through a single groove and thread the needle by simply pressing the lever for true, simple one-touch threading!.
Stitch Memory with Editing	Allows you to save and edit select stitch combinations to create personalized patterns and designs.
Automatic Twin Needle Mode	Twin needle decorative stitches at the push of a button
Automatic Stitch Length & Width	Optimal settings for stitch length and width are automatically set, but can be overridden for more personalized sewing.
Programmable Needle Up/Down	The needle can be programmed to stop in the highest <i>up</i> position, making it easier to remove fabric from the machine. The needle can also be programmed to stop in the <i>down</i> position which is ideal for pivoting, appliquéing and quilting.
Pattern Elongation on Select Decorative Stitches	Enhances your options and creativity.



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Presser Foot Sensor with Error Message and Buzzer	Ensures the presser foot is in the proper position for an easy start. The machine will not begin to sew if the presser foot is raised, reducing the chance of thread bunching.
Drop & Sew™ Bobbin System	With this special top drop-in bobbin system, there's no longer any need to raise the bobbin thread before sewing. Just drop and sew!
3 StayBright™ LED Lights	Not just one but three lamps illuminate the sewing surface for optimal viewing. The long-lasting bulbs (100,000 hours) stay cool regardless of how long the machine is being operated.
Feed Dog Control	A conveniently located lever, easily and effortlessly moved, will lower the feed dogs for free-motion embroidery, monograms and for sewing buttons.
Extra-Large Sewing Space	The arm of the machine measures 14.7" providing a more spacious work area—an essential for quilting, home décor sewing or when working with other large projects.
Start/Stop Button and Speed Control	Easy Sewing at your own speed, with or without the foot control
Vintage Inspired Design & Graphics	Nostalgic filigree and signature machine curves pay tribute to our classic historic machine designs.
Extra High Presser Foot Lift	Offers more clearance, which is needed when placing multiple layers of bulky fabric under the presser foot.



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Heavy-Duty Metal Frame	The internal rigid support holds all the mechanisms in perfect alignment for skip-free sewing and overall durability.
Sewing Speed	Projects can be sewn quickly with a maximum speed of 750 stitches-per-minute.
Automatic Reverse	Push the conveniently located automatic reverse button to sew in reverse and reinforce the stitch.
Free Arm	Provides easy access to cuffs, collars, pant hems and other difficult to reach areas.
Included Accessories	All-Purpose Foot, Blind Hem Foot, Satin Stitch Foot, One-step Buttonhole Foot with underplate, Zipper Foot, Needles, Bobbins, Spool Pin Felt, Auxiliary Spool Pin, Thread Spool Caps, Needle Plate Screwdriver, Lint Brush/ Seam Ripper and Soft-Sided Cover.
Accessory Storage	The accessories are conveniently stored in the removable storage compartment providing easy access.