INSTRUCTION MANUAL FOR SEWING MACHINE

WHITE
WHITE SEWING MACHINE COMPANY

Record in space provided below the Serial No. and Model No. of this appliance.

The Serial No. is located on Bed Plate.
The Model No. is located on Rating Plate.

Serial No. ____________________

Model No. ____________________

Retain these numbers for future reference.
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ACCESSORIES

Bobbin

Felt

Zigzag foot (On machine)

Button hole foot

Button foot

Machine Oil

Zipper foot

Button hole cutter

Screw driver

Needle

# 11  # 14
BEFORE SEWING

1. Fit the machine plug into the machine.
2. Plug the machine to the power supply.
3. Sewing speed can be varied by the speed controller.

1. Remove or install bulb from inside of face cover.
2. Open face cover in direction of arrow.
3. Remove bulb by unscrewing it counter clockwise.
4. Install a new bulb by screwing it in clockwise.
5. Use a screw type bulb with 120V/15W. (Max)
REMOVING EXTENSION TABLE

1. Hold the left end of table and pull out in direction of arrow.

FREE-ARM SEWING

1. Especially useful when sewing sleeves, pants leg, tubular fabrics etc more easily.
2. To sew tubular just slip the sleeve or pants leg on the free arm as shown above.
3. This sewing machine can be used as a flat bed machine, but easily converts to free arm machine by removing the extension table.
WINDING THE BOBBIN

1. Release stop motion knob.
2. Thread as shown.
3. When bobbin is filled, tighten stop motion knob.

Push bobbin winder spindle in direction of arrow.

When bobbin winding is completed return spindle to original position.

When bobbin winding is incorrect, release the screw of upper thread guide and adjust up or down until bobbin winding is balanced.
REMOVING BOBBIN CASE AND BOBBIN

1. Raise needle to its highest position and open the shuttle race cover.

2. Open hinged latch of bobbin case and pull bobbin case out of machine.

3. Release the latch and bobbin will fall out easily.

INSERTING BOBBIN INTO BOBBIN CASE

1. Pull off 5cm of thread from bobbin and insert it into bobbin case as shown.

2. Guide the end of thread into slot.

3. Pull into slot and under tension spring and draw out about 10 cm of thread.
INSERTING BOBBIN CASE INTO SHUTTLE RACE

1. Raise needle to its highest position, pulling thread to the front, open the latch of bobbin case and hold it.

2. Holding latch open, place bobbin case onto centre pin in shuttle and release latch.
THREADING UPPER THREAD

Threading the thread from A to B as shown

Twin needle threading
DRAWING UP BOBBIN THREAD

1. Hold upper thread with left hand, turn the hand wheel slowly towards you until the needle goes down and comes up. Then stop the hand wheel when the takeup lever is at its highest position. Lightly draw up the upper thread will be brought up in a loop.

2. Pull out both threads and place them together under presser foot to the rear of machine.

CHANGING SEWING DIRECTIONS

1. Lower needle down into fabric and raise presser foot, pivot the fabric around the needle to change direction as desired.

2. Put down presser foot and start to sew.
1. Pattern selector dial
2. Thread tension dial
3. Zig-zag width dial
4. Stitch length dial
5. Reverse button
ADJUSTING THREAD TENSION

Correct

Upper thread tension may be adjusted by turning the thread tension dial.

Incorrect

Lower thread tension can be adjusted by turning screw on bobbin case slightly to the right (clock-wise) to increase tension. (Anti-clockwise) to the left to decrease tension.
REGULATING THE PRESSER FOOT PRESSURE

1. Push down inner pin (A) to increase pressure. (Light to medium fabrics).
2. Push down outer ring to release pressure. (Heavy fabrics)
3. Insufficient pressure may cause poor feeding, skipped stitches, or difficulty in guiding the fabric.
4. No pressure adjustment is required when darning or sewing embroidery.

DROP FEED

There are a few times when you want to control the feeding of fabric by yourself.
Raise needle bar to its highest position and raise presser foot, place darning plate over needle plate aligning two pins of darning plate with holes of needle plate. You may then determine the movement of the fabric by yourself. See page 20 for button sewing application.
1. Raise needle to its highest position.
2. Loosen needle clamp screw and remove old needle.
3. With the flat side of the needle facing away from you, insert needle as far up as it will go.
4. Tighten the needle clamp screw securely.
**Fabric - Thread - Needle Table**

Please note that the following list is a guide when sewing different fabrics.

<table>
<thead>
<tr>
<th>Fabric</th>
<th>Thread</th>
<th>Needle</th>
<th>Pressure of presser foot</th>
<th>Length of stitches</th>
<th>Indication of tension</th>
</tr>
</thead>
<tbody>
<tr>
<td>Light</td>
<td>Nylon 80</td>
<td>9</td>
<td>HA-1</td>
<td>1-3</td>
<td>1-4</td>
</tr>
<tr>
<td></td>
<td>Cotton</td>
<td></td>
<td></td>
<td>ST.</td>
<td>ZZ.</td>
</tr>
<tr>
<td></td>
<td>Tricot 60 S. Fiber</td>
<td>11</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Silk 50 silk</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Wool silk 50 S. Fiber</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Medium</td>
<td>Ging ham 60-80</td>
<td>11-14</td>
<td></td>
<td>0.5 - 3 0.5 - 4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Cotton</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Thin Jersey 60 S. Fiber</td>
<td>11</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Gabardine 50 Silk</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Heavy</td>
<td>Denim 50 cotton</td>
<td>14-16</td>
<td></td>
<td>0.5 - 3 0.5 - 4</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Jersey 50 S. Fiber</td>
<td>11-14</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td></td>
<td>Tweed 50 Silk</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Sewing way</td>
<td>Pattern</td>
<td>Zigzag width</td>
<td>Stitch length</td>
<td>Presser foot</td>
<td>Drop feed</td>
</tr>
<tr>
<td>------------</td>
<td>---------</td>
<td>--------------</td>
<td>---------------</td>
<td>--------------</td>
<td>-----------</td>
</tr>
<tr>
<td>1</td>
<td>Straight zigzag</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>2</td>
<td>Zigzag</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>3</td>
<td>Full auto zigzag</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>4</td>
<td>Super Zigzag</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>5</td>
<td>Button hole</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>6</td>
<td>Twin needle</td>
<td>except button hole</td>
<td>...</td>
<td>...</td>
<td>...</td>
</tr>
<tr>
<td>7</td>
<td>Embroidery</td>
<td>...</td>
<td>...</td>
<td>...</td>
<td>No need</td>
</tr>
</tbody>
</table>
TO START SEWING

Important Hints.
1. Raise the take-up lever to its highest position when starting and stopping sewing.
2. Hold both threads about 10 cms to the rear of machine for the first two to three stitches.
3. Sufficient fabric should be placed under needle before lowering presser foot.
4. Depress foot/Speed control and start to sew.
5. Test the machine stitches on a scrap of fabric you plan to use, adjusting the machine for the length of stitch and tension suitable to your fabric.

Attention.
1. When turning the hand wheel manually, always turn it toward you.
2. Guide the cloth gently with your hand.
3. To prevent breaking needle always stop with the needle out of the fabric.
TO FINISH SEAM

1. Sew to the edge of seam.
2. Push the reverse button and sew in reverse for about 3—4 cms.
3. Raise needle to its highest position.
4. Lift presser foot and pull out the fabric to rear of machine.

5. Cut threads as shown on the thread cutter.
STRAIGHT STITCH

1. This type of stitching is the one used most frequently.
2. The zig-zag presser foot can be used for both straight and zig-zag sewing.
3. For sewing light fabric, use smaller stitch size and left needle position.
   (Refer to page 15 for dial setting).

ZIGZAG SEWING

Pattern selector position

Satin stitching can be used for sewing initials, patterns, applique, etc.
OVERCASTING

Use these stitches for oversewing rough edges.

STRAIGHT STRETCH STITCH

Use this stitch with knitted, tricot or other stretchy fabrics.

The stitch enables your seam to stretch without breaking the thread.

It is also a very strong straight stitch for areas under stress.
1. Fold fabric as shown.

2. To finish seam as shown.
Adjust width and needle position to obtain correct seam.

Needle is not piercing edge of fold at all. Needle is pierces edge of fold too much.

(A)  (B)

Correct seam

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BUTTON SEWING

(Use darning plate see page 11)
1. Lower drop feed.
2. Use button presser foot and attach firmly.
3. Place button between presser foot and fabric and lower presser foot.
4. Manually turn hand wheel towards you ensuring that the needle enters into both holes of button without obstruction.
   (Increase or decrease width setting).
5. Sew about 7 stitches.
6. Pull both threads to the underside and tie together.

BINDING

To sew fabrics edge to edge select the multi zig zag stitch.
ZIPPER SEWING

Select straight stitch.

1. Fold the fabric about 2cm and place fabric under foot.
2. Zipper foot is designed to sew close to a raised edge preventing sewing on zipper.

1. To sew the left side of the zipper, set the zipper foot on the left side of the needle.
2. To sew the right side of the zipper bring the foot to the right side of the needle.

sew as illustrated.
**BUTTON HOLE SEWING**

Select stitch length dial in area indicated.

<table>
<thead>
<tr>
<th>Pattern selector dial</th>
<th>Steps</th>
<th>Settings</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>1. Set dial to &quot;1&quot; position.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2. Sew left side.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>3. Raise the needle</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4. Set dial to &quot;2&quot; position.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>5. Sew 5-6 stitches.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>6. Raise the needle</td>
</tr>
<tr>
<td></td>
<td></td>
<td>7. Set dial to &quot;3&quot; position.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>8. Sew right side.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>9. Raise the needle</td>
</tr>
<tr>
<td></td>
<td></td>
<td>10. Set dial to &quot;4&quot; position.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>11. Sew 5-6 stitches.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>12. Raise the needle</td>
</tr>
</tbody>
</table>

Before sewing fit button-hole foot as shown.

Cut buttonhole along centre with cutter as shown.
HEMMING

1. Raise the foot and the needle to its highest position. Replace the foot with the hemmer foot.

2. Fold over the fabric edge by about 3mm and place it under the foot. Secure the folded edge with a few stitches. Take out the workpiece and draw the hem into the hemmer foot by pulling the threads.

3. Lower the foot and sew the hem.

4. During sewing, fold the fabric to the left a little and allow it to run into the hemmer foot.

5. Make sure that the fabric does not move under the right half of the foot. The fabric must be fed into the scroll of the hemmer sufficiently so that the workpiece edge runs freely through the groove under the foot.

Only suitable materials can be used and some practice may be necessary to achieve best results.
TWIN NEEDLE

Thread machine as for normal sewing passing both threads through the same procedure:
NB. Sewing width should not exceed the third widest stitch width, exceeding this will result in breaking of needles.

EMBROIDERY

(Use darning plate see page 11)
Lower feed dog and move hooped fabric slowly to form the desired effect.
1. Insert supporter of quilter.
2. Move quilter and adjust stitch distance.

SEAM GUIDE

1. Use seam guide when sewing a long seam of regular distance from edge of material.
2. Set guide in hole on bed, at right of needle plate, and adjust distance.
3. Run machine with edge of material touching guide. Position cloth guide at an angle to sew a curved seam.
MAINTENANCE (CLEANING AND OILING)

1. Raise needle to its highest position.
2. Take out bobbin case.
3. Turn latch knob A as illustrated.
4. Take off shuttle race cover.
5. Take out shuttle hook.
6. Clean and oil shuttle race and hook, then replace in the reverse order.

Cleaning shuttle race
(A) Latch knob
(B) Shuttle race cover
(C) Shuttle hook

Open face cover and oil points indicated.

Cleaning feed dog

Open top cover and oil points indicated.

Oil points indicated on underside of bed base.
<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>PROBABLE CAUSE</th>
<th>CORRECTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fabric not moving</td>
<td>- Feed dog down.</td>
<td>- Raise feed dog.</td>
</tr>
<tr>
<td></td>
<td>- Stitch length dial in 0 position.</td>
<td>- Moving dial to 1-4.</td>
</tr>
<tr>
<td></td>
<td>- Light pressure on presser foot.</td>
<td>- Increase pressure on presser foot.</td>
</tr>
<tr>
<td>Breaking Needle</td>
<td>- Incorrect setting of needle.</td>
<td>- Reset needle.</td>
</tr>
<tr>
<td></td>
<td>- Needle bent.</td>
<td>- Replace new needle.</td>
</tr>
<tr>
<td></td>
<td>- Pulling fabric.</td>
<td>- Do not pull fabric.</td>
</tr>
<tr>
<td>Breaking Upper Thread</td>
<td>- Incorrect position of zigzag width dial.</td>
<td>- Moving to correct position.</td>
</tr>
<tr>
<td></td>
<td>- Improper threading.</td>
<td>- Rethread machine.</td>
</tr>
<tr>
<td></td>
<td>- Tight upper thread tension.</td>
<td>- Loosen upper thread tension.</td>
</tr>
<tr>
<td></td>
<td>- Needle bent.</td>
<td>- Replace new needle.</td>
</tr>
<tr>
<td></td>
<td>- Nicks or burrs on shuttle.</td>
<td>- Replace shuttle, or polish off burrs completely.</td>
</tr>
<tr>
<td>Breadkin Bobbin Thread</td>
<td>- Tight bobbin thread tension.</td>
<td>- Loosen bobbin thread tension.</td>
</tr>
<tr>
<td></td>
<td>- Incorrect setting of needle.</td>
<td>- Reset needle.</td>
</tr>
<tr>
<td></td>
<td>- Improper threading.</td>
<td>- Rethread machine.</td>
</tr>
<tr>
<td></td>
<td>- Dust and thread in shuttle.</td>
<td>- Clean shuttle.</td>
</tr>
<tr>
<td>Machine Jamming</td>
<td>- No oil.</td>
<td>- Need oil.</td>
</tr>
<tr>
<td>Knocking Noise</td>
<td>- Dust and thread in shuttle.</td>
<td>- Clean shuttle.</td>
</tr>
<tr>
<td>Puckering</td>
<td>- Tension too tight.</td>
<td>- Reset.</td>
</tr>
<tr>
<td></td>
<td>- Sewing foot pressure too strong.</td>
<td>- Regulating sewing foot pressure.</td>
</tr>
</tbody>
</table>