



## Commercial Grade Machine Features

### 25-Year Limited Warranty

Peace of mind from a 25-year limited warranty on commercial, school and home use.

### Faster Sewing Speed

Up to 1,100 stitches per minute – faster than a standard sewing machine.

### Stronger Motor

60% stronger than a standard machine, making it easy to sew heavy-duty fabrics.

### Exclusive Electronic Foot Control

Guarantees consistent speed with no jump starts. Includes a regulating dial that allows for slower speeds, regardless of the pressure applied.

### Steel Plate On Machine Bed

Protects against damage from sewing pins, a feature particularly beneficial for quilting.

### Duratec™ Frame

A SINGER® exclusive that provides rigid support and prevents rusting.

### Jam-Resistant Bobbin Case

Floating bobbin case prevents thread jams, even when sewing on sheer fabric or no fabric at all.

### Finger Guard

Provides additional protection for fingers around the needle area, a real benefit during high-speed sewing.

### Double Insulated

Protects against shock by creating a barrier between the operator and the machine's interior electrical components.

### Suction Cup Machine Base

Holds the machine securely to the table, even when sewing at maximum speed.



# SINGER®



## Special Features



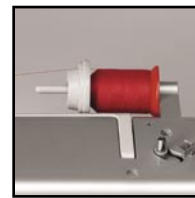
### Automatic Four-Step Buttonhole

A simple, four-step process for sewing perfect buttonholes every time.



### Top Drop-In Bobbin

No bobbin case to remove and adjust. Monitoring your thread supply has never been easier.



### Horizontal Thread Delivery

Thread feeds along a horizontal path for less twist and no tangle.



### Touch & Wind™ Bobbin Winder

Needle bar easily disengages for winding the bobbin.



### Value-Added Accessories

Everything you need to help simplify your sewing. Includes a blindhem, zipper and special purpose foot.

## Additional Features

Variety of Built-In Stitches for Fashion, Home Décor and Quilting

Infinitely Variable Stitch Length and Width

Multiple Needle Positions

Automatic Reverse Button

Snap-On Presser Feet

Thread Cutter

Built-In Carrying Handle for Portability

Automatic Pressure System

Cabinet Mountable

**SINGER®**  
AT HOME WORLDWIDE

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